



SE-1 AR-15 GRIP INSTALLATION INSTRUCTIONS

55 South Commercial Street, Manchester, NH 03101
www.StarkEquipment.com (603) 556-7772

Determining the suitability for a specific use and the proper installation of this product is the responsibility of the purchaser. If the following instructions seem beyond your capabilities, seek help from an experienced gunsmith.

1 MAKE SURE THE WEAPON IS COMPLETELY UNLOADED! Visually and manually inspect the chamber to make sure it is empty. Installation is easier if the lower receiver is separated from the upper receiver.



2 TAPPING DIRECTLY ON THE RECEIVER "EARS" MAY CAUSE THEM TO CRACK. Using a 1/8 inch punch and small hammer, gently tap out the trigger guard pivot roll pin. Always support the receiver "ears" that straddle the rear of the trigger guard when removing the roll pin.



3 Using the punch, depress the spring pin on the front of the trigger guard and then disengage the trigger guard from the receiver.



4 THE SAFETY DETENT SPRING AND SAFETY DETENT ARE RETAINED BY THE GRIP AND WILL BECOME LOOSE WHEN THE GRIP IS REMOVED. Using an appropriate screwdriver or wrench, remove the grip screw. Do not re-use the old grip screw or washer with the SE-1, use supplied hardware only.



5 Slide the old grip off while carefully removing the safety detent spring. If possible, leave the safety detent in the receiver, but be aware that the detent will fall out if the receiver is held upright.



6 Remove the SE-1 grip plug and remove the supplied hardware from the grip cavity. To make sure the receiver threads are unobstructed and in good condition, thread the grip screw into the receiver and then remove it. Only proceed with installation if the screw threads smoothly.



7 If it was removed earlier, insert the safety detent into the receiver. Insert the safety detent spring into the SE-1. Place the SE-1 onto the grip tang, aligning the safety detent spring with the corresponding receiver hole. Carefully compress the spring as you fully seat the SE-1 onto the receiver, making sure the spring does not bend.



8 Slide the lock washer onto the grip screw. Put the grip screw on the end of a long 3/16 inch hex wrench and insert the screw into the hole at the top of the grip cavity. Carefully thread the screw into the receiver. Using excessive force may damage the receiver threads. If the screw binds, stop, back it out and try again.



9 Using a small flat blade screwdriver, install the supplied trigger guard screw into the front of the trigger guard.



10 After pushing the grip plug into the grip cavity, you have finished installing the SE-1.



Stark values your questions and comments, so please feel free to contact us anytime.